

PIN STYLE	CONE ANGLES	MATERIALS*	LENGTH	MAJOR DIAMETER	MINOR DIAMETER
10MP	30° 45°	Carbide	0.62" 16mm	0.09" 2.3mm	0.04" 1.0mm
25S	22° 30° 45° 60°	Carbide, Powdered Metal	1.8" 45mm	0.19" 4.8mm	0.09" 2.4mm
25L	22.5° 30° 45° 60°	Carbide, Powdered Metal	2.2" 55mm	0.19" 4.7mm	0.09" 2.4mm
25XL	22.5° 30° 45° 60°	Carbide, Powdered Metal	2.5" 64mm	0.19" 4.7mm	0.09" 2.4mm
25XLE	30° 45°	Carbide	1.8" 46mm	0.16" 4.0mm	0.09" 2.4mm
101	30° 45° 60°	Carbide, Powdered Metal	3.9" 99mm	0.31" 7.9mm	0.15" 3.9mm
150S	30° 45° 60°	Powdered Metal, Carbide-Tipped	2.75" 70mm	0.62" 15.7mm	0.37" 9.5mm
150SA	30° 45°	Carbide-Tipped	2.75" 70mm	0.62" 15.7mm	0.37" 9.5mm
150	30°	Powdered Metal	5.25"	0.62"	0.37"
150	45°		133.4mm	15.7mm	9.5mm



\*Carbide = Tungsten Carbide (Hardness approximately 92 Rockwell A),  
Powdered Metal (Hardness 63 – 65 Rockwell C).  
\*\*Varies with material hardness, cone angle and marking head

MARKERS	APPLICATIONS	NOMINAL STROKE LENGTH	TYPICAL MAX DEPTH OF MARK**
TMP1700, TMM4200, TMM5400	Great for high resolution graphics and 2-D codes with multi-pixel cells. Pneumatically driven. Light marking in plastic or soft metals. Extremely fast marking, especially in multi-pin markers.	0.14" 3.5mm	0.001 – 0.003" 0.02mm
TMP4210, TMM5400, TMP3200, TMM4200, TMM4215, TMM4250	Very fast, limited penetration marking. For marking small characters on relatively smooth surfaces. Pneumatically driven.	0.38" 9.6mm	0.0025 – 0.011" 0.06 – 0.28mm
TMP6100, TMM5100, TMP1700, TMP3200, TMM7200	Fast, limited penetration marking. For marking small characters on relatively smooth surfaces. Pneumatically driven.	0.50" 12.7mm	0.0025 – 0.016" 0.06 – 0.40mm
TMP6100, TMM5100, TMM7200, TMP1700, TMP3200, DPP2000	Similar to 25L. Extra length for recessed or hard to reach marking surfaces. Pneumatically driven.	0.50" 12.7mm	0.0025 – 0.016" 0.06 – 0.40mm
TMP1700, TMP3200, TMP6100, Benchmark® 200, Benchmark®320, Benchmark® 460	Fast, limited penetration marking. For marking small characters on relatively smooth surfaces. Electrically driven.	0.15" 3.8mm	0.0025 – 0.011" 0.06 – 0.28mm
TMM5100, TMM7200	For deep marks, large dots and characters, and/or rough surfaces. Pneumatically driven.	0.75" 19mm	0.006 – 0.022" 0.15 – 0.56mm
TMP6100, TMM5100, TMM7200, TMP1700	Similar to 101. High speed marking. Pneumatically driven.	0.25" 6.35mm	0.006 – 0.022" 0.15 – 0.56mm
TMP6100, TMP3200, TMM4200, TMM4215, TMP4210, TMM4250, TMM7200, TMP1700	Similar to 150S.	0.75" 19mm	0.006 – 0.022" 0.15 – 0.56mm
TMM7200, TMP7000	Very heavy duty, deep penetration, large character marking; and/or very rough surfaces such as castings and mill surfaces. Pneumatically driven.	1.00" 25.4mm	0.020 – 0.030" 0.51 – 0.76mm

